



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)  
BOARD AND CODE ADMINISTRATION DIVISION  
**NOTICE OF ACCEPTANCE (NOA)**

MIAMI-DADE COUNTY  
PRODUCT CONTROL SECTION  
11805 SW 26 Street, Room 208  
Miami, Florida 33175-2474  
T (786) 315-2590 F (786) 315-2599  
[www.miamidade.gov/economy](http://www.miamidade.gov/economy)

**Rytec Corporation**  
**One Cedar Parkway**  
**Jackson, WI 53037**

**SCOPE:**

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

**DESCRIPTION: Model Spiral HZ Aluminum Roll-up Door up to 16'-0" Wide**

**APPROVAL DOCUMENT:** Drawing No. **9B963-R5**, titled "Spiral Rollup Door, Model Spiral HZ", Sheets 1 through 4 of 4, dated 10/02/2006, with revision dated 07/27/2012, prepared by HR Engineering, Inc., signed and sealed by Allen N. Reeves, P.E., bearing the Miami-Dade County Product Control renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control Section.

**MISSILE IMPACT RATING: Large and Small Missile Impact Resistant**

**LABELING:** A permanent label with the manufacturer's name or logo, city, state, model/series number, the positive and negative design pressure rating, indicate impact rated if applicable, installation instruction drawing reference number, approval number (NOA), the applicable test standards, and the statement reading 'Miami-Dade County Product Control Approved' is to be located on the door's side track, bottom angle, or inner surface of a panel.

**RENEWAL** of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

**TERMINATION** of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

**ADVERTISEMENT:** The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

**INSPECTION:** A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews** NOA # **10-0913.03** and consists of this page 1 and evidence page E-1, as well as approval document mentioned above.

The submitted documentation was reviewed by **Carlos M. Utrera, P.E.**



*[Signature]*  
11/27/2012

NOA No. 12-0917.05  
Expiration Date: November 8, 2017  
Approval Date: December 6, 2012  
Page 1

**NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED**

**A. DRAWINGS**

1. Drawing No. **9B963-R5**, titled "Spiral Rollup Door, Model Spiral HZ", Sheets 1 through 4 of 4, dated 10/02/2006, with revision dated 07/27/2012, prepared by HR Engineering, Inc, signed and sealed by Allen N. Reeves, P.E.

**B. TESTS**

1. Test report on Forced Entry Resistance Test per FBC, TAS 202-94 of a Model SST-S Roll up Door, prepared by Architectural Testing, Inc., Test Report No. **C1821.01-602-18**, dated 09/04/2012, signed and sealed by Shawn G. Collins, P.E.

***"Submitted under NOA # 06-1017.07"***

2. Test report on Large Missile Impact Test per FBC, TAS 201-94, Cyclic Wind Pressure Test per FBC, TAS 203-94 and Uniform Static Air Pressure Test per FBC, TAS 202-94 of Series/ Model Spiral-HZ overhead doors, prepared by ETC Laboratories, Test Report No. **ETC-05-844-16366.0**, dated 04/17/2006, signed and sealed by Joseph Labora Doldan, P.E.
3. Test report on Smoke Density per ASTM D2843, Rate of Burning per ASTM D 635 and Self Ignition per ASTM D 1929 of door plastic materials, prepared by ETC Laboratories, Test Report No. **ETC-06-844-17497.1**, dated 05/09/2006, signed and sealed by Joseph Labora Doldan, P.E.
4. Test report on Tension per ASTM E8, of door aluminum skin, prepared by ETC Laboratories, Test Report No. **ETC-06-844-17585.0**, dated 05/08/2006, signed and sealed by Joseph Labora Doldan, P.E.

**C. CALCULATIONS *"Submitted under NOA # 08-1024.03"***

1. Calculations for Roll-up Door, Spiral SST-HZ, prepared HR Engineering, Inc, dated 10/31/2008, sheets 1 through 5, signed and sealed by Allen N. Reeves, P.E.

**D. QUALITY ASSURANCE**

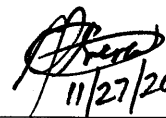
1. Miami-Dade Department of Regulatory and Economic Resources (RER)

**E. MATERIAL CERTIFICATIONS**

1. Notice of Acceptance No. **11-0926.07**, issued to Dyplast Products LLC, for their Expanded Polystyrene Block Type Insulation, approved on 11/10/2011 and expiring on 01/11/2017.

**F. STATEMENTS**

1. Statement letter of code conformance to 2010 FBC issued by HR Engineering, Inc., dated 07/30/2012, signed and sealed by Allen N. Reeves, P.E.
2. Statement letter of no financial interest issued by HR Engineering, Inc., dated 07/27/2012, signed and sealed by Allen N. Reeves, P.E.

  
11/27/2012

Carlos M. Utrera, P.E.  
Product Control Examiner  
NOA No. 12-0917.05

Expiration Date: November 8, 2017  
Approval Date: December 6, 2012

GENERAL NOTES  
1) THE RYTEC SPIRAL DOOR SHOWN ON THIS PRODUCT APPROVAL DOCUMENT HAS BEEN DESIGNED IN ACCORRDANCE WITH THE FLORIDA BUILDING CODE 2010. REQUIRED DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1620 OF THE FBC, AND IN ACCORDANCE WITH ASCE 7-10 STANDARD.

THE SPIRAL DOOR'S ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1626 OF THE FBC PER PROTOCOLS TAS-201, TAS-202, & TAS-203 STANDARDS.

MAXIMUM DESIGN PRESSURE ARE +50.0, -50.0 PSF.

2) PANEL SLATS TO BE EXTRUDED ALUMINUM ALMgSi0.5 F-22 (6063-T6). 0.07 NOMINAL WALL THICKNESS, CLEAR ANNODIZED WITH A MINIMUM YIELD STRENGTH 25KSI.

3) SIDE COLUMNS TO BE 11 GAGE GALVANIZED STEEL ASTM A-446 WITH A GALVANIZED COATING OF G90.

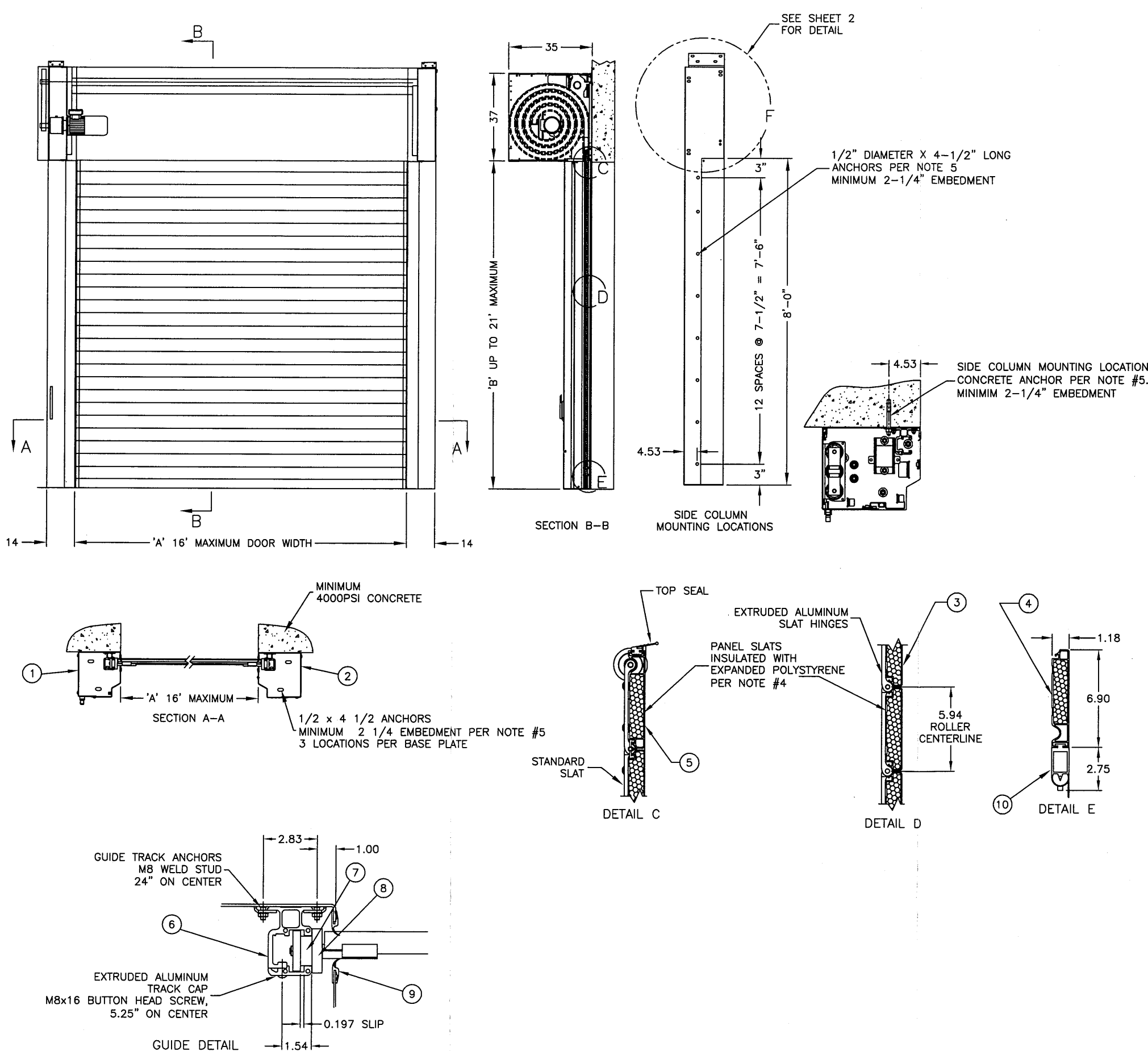
4) OPTIONAL PANEL SLAT INSULATION TO BE EPS - EXPANDED POLYSTYRENE FOAM. MANUFACTURED BY MIAMI-DADE APPROVED DYNAPLAST PRODUCTS.

5) CONCRETE ANCHORS TO BE 1/2" DIAMETER x 4-1/2" LONG RED HEAD ITW TRUBOLT WEDGE OR HILTI KWIK BOLT II EXPANSION ANCHORS, AND SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR MANUFACTURER. ANCHORS TO BE INSTALLED IN MINIMUM 4000PSI CONCRETE.

6) IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THAT THE EXISTING STRUCTURE IS DESIGNED TO SUPPORT Vx AND Vy FORCES AT BOTH JAMBS. MAX Vx=1650LB/FT AND MAX Vy - 400LB/FT

7) FOR DOOR HEIGHTS OTHER THEN 8'-0", CONCRETE ANCHOR SPACING TO BE A MAXIMUM OF 7'-1/2", BEGINNING AT 3" FROM SILL AND HEAD.

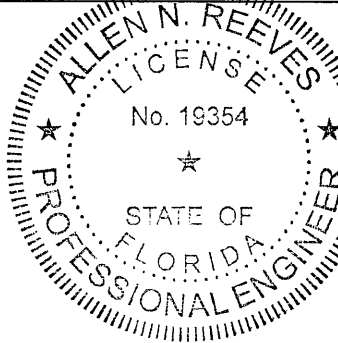
8) ALL DIMENSIONS ON DRAWING WITHOUT INDICATORS ARE IN INCHES.



Manufacturer:  
**RYTEC CORPORATION**  
ONE CEDAR PARKWAY  
JACKSON, WI 53037  
PH:262-677-9046  
FX:262-677-2058  
www.rytecdoors.com

Product:  
SPIRAL ROLLUP DOOR  
MODEL: SPIRAL HZ

Engineering:  
**HR Engineering, Inc.**  
1541 East Market St.  
YORK, PA 17403  
PH:717-846-3747  
FX:717-846-0355  
*Allen N. Reeves*  
11 SEPTEMBER 2012  
Allen N. Reeves, P.E.  
Structural Engineer  
Florida License #19354



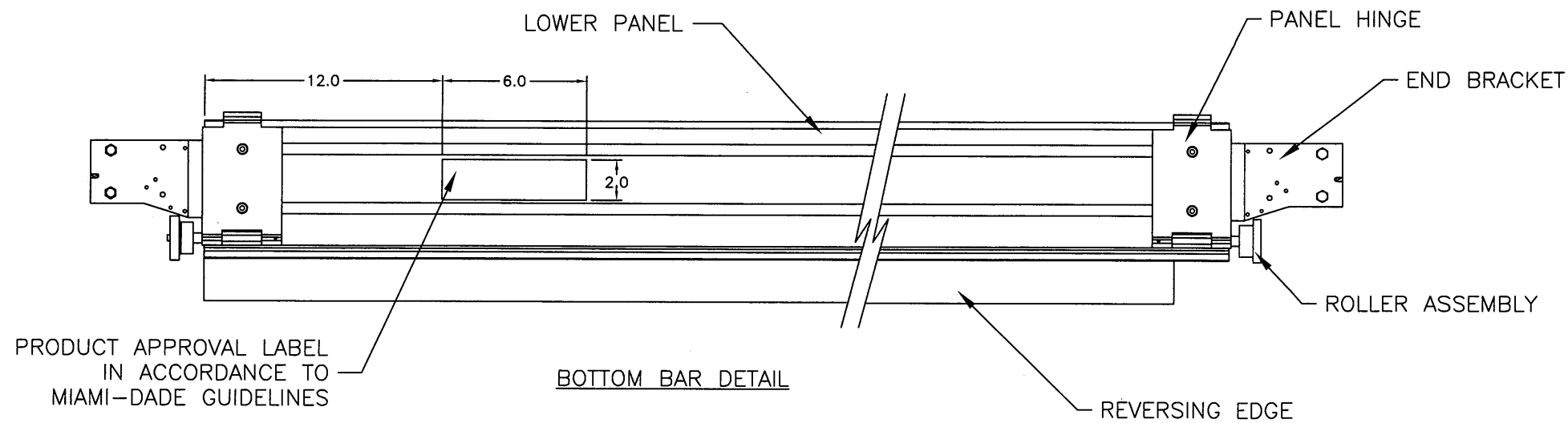
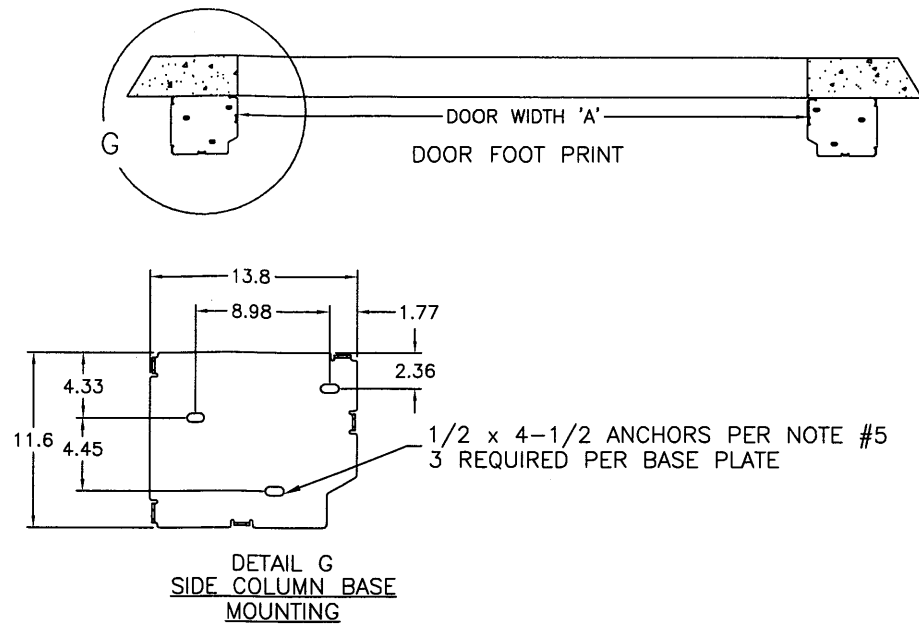
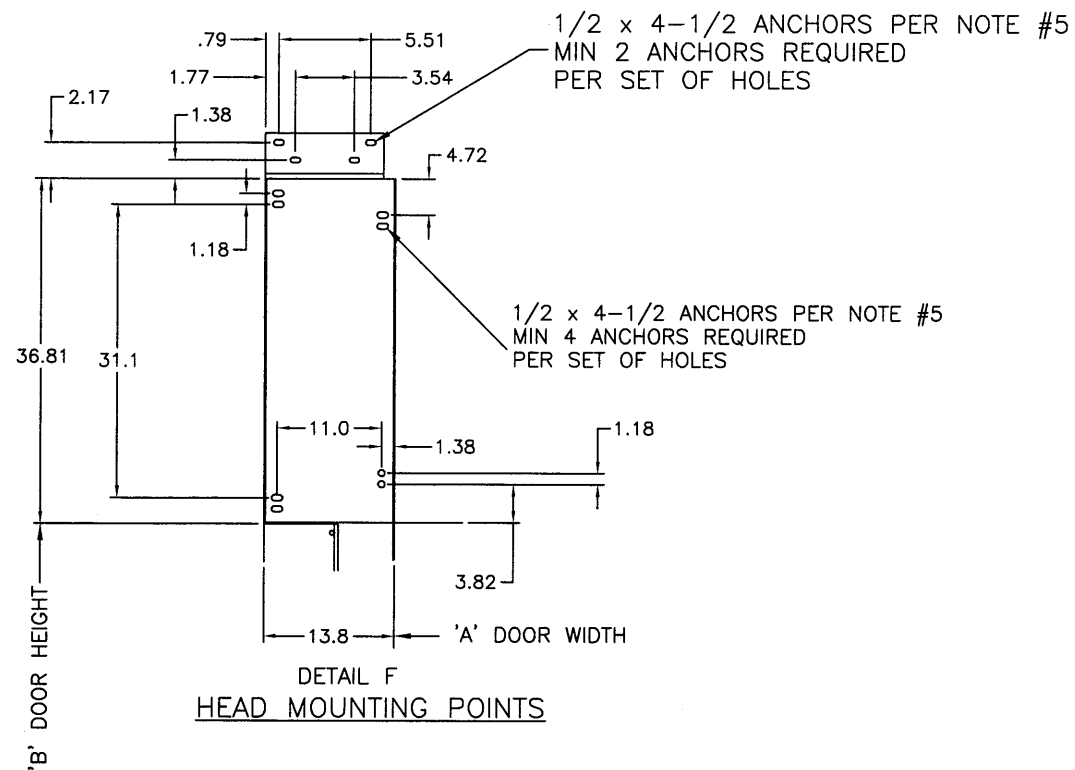
Drawn By: DAS  
Drawn Date: 10/2/06  
Scale: Not to scale  
Revised: 7/27/2012

**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
Acceptance No **12-0917.05**  
Expiration Date **11/08/2017**  
By *[Signature]*  
Miami Dade Product Control

Drawing Number  
**9B963-R5**

Sheet  
1 of 4

6	MODIFIED PER ASCE 7-10 REQUIREMENTS.	7/27/12	RS
5	ASCE 7-05 WAS ASCE 7-98	7/20/10	DAS
4	FBC WAS 2004; CONCRETE WAS 5000PSI	11/24/08	DAS
3	ADDED SHEETS 3&4 FOR SSN-HZ	10/1/08	DAS
REV	DESCRIPTION	DATE	BY



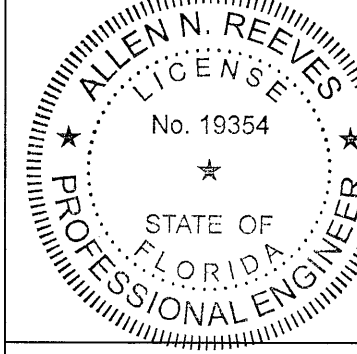
BILL OF MATERIAL			
ITEM NO.	DESCRIPTION	QTY	MATERIAL
1	SIDE COLUMN, LH	1	GALVANIZED STEEL, ASTM A-446
2	SIDE COLUMN, RH	1	GALVANIZED STEEL, ASTM A-446
3	STANDARD PANEL SLAT	AS REQ.	ALUMINUM, 6063-T6
4	LOWER PANEL SLAT	1	ALUMINUM, 6063-T6
5	UPPER PANEL SLAT	1	ALUMINUM, 6063-T6
6	GUIDE TRACK	2	ALUMINUM, 6063-T6
7	ROLLER	AS REQ.	UHMW-PE (2) 6900ZZ RADIAL BEARINGS
8	GUIDE ROLLER	4	NYLON
9	WEATHERSEAL	4	TPE
10	REVERSING EDGE	1	EPDM

DESIGN PRESSURE RATING	IMPACT RATING
+50 PSF, -50 PSF	LARGE AND SMALL MISSILE IMPACT RESISTANT

Manufacturer:  
RYTEC CORPORATION  
ONE CEDAR PARKWAY  
JACKSON, WI 53037  
PH:262-677-9046  
FX:262-677-2058  
www.rytecdoors.com

Product:  
SPIRAL ROLLUP DOOR  
MODEL: SPIRAL HZ

Engineering:  
HR Engineering, Inc.  
1541 East Market St.  
YORK, PA 17403  
PH:717-846-3747  
FX:717-846-0355  
Allen N. Reeves  
11 SEPTEMBER 2012  
Allen N. Reeves, P.E.  
Structural Engineer  
Florida License #19354



Drawn By: DAS  
Drawn Date: 10/2/06  
Scale: Not to scale  
Revised: 7/27/2012

PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No. 12-0917.05  
Expiration Date 11/08/2017  
By: [Signature]  
Miami Dade Product Control

Drawing Number  
9B963-R5

Sheet  
2 of 4

GENERAL NOTES  
1) THE RYTEC SPIRAL DOOR SHOWN ON THIS PRODUCT APPROVAL DOCUMENT HAS BEEN DESIGNED IN ACCORRDANCE WITH THE FLORIDA BUILDING CODE 2010. REQUIRED DESIGN WIND LOADS SHALL BE DETERMINED AS PER SECTION 1620 OF THE FBC, AND IN ACCORDANCE WITH ASCE 7-10 STANDARD.

THE SPIRAL DOOR'S ADEQUACY FOR IMPACT AND FATIGUE RESISTANCE HAS BEEN VERIFIED IN ACCORDANCE WITH SECTION 1626 OF THE FBC PER PROTOCOLS TAS-201, TAS-202, & TAS-203 STANDARDS.

MAXIMUM DESIGN PRESSURE ARE +50.0, -50.0 PSF.

2) PANEL SLATS TO BE EXTRUDED ALUMINUM ALMgSi0.5 F-22 (6063-T6). 0.07 NOMINAL WALL THICKNESS, CLEAR ANNODIZED WITH A MINIMUM YIELD STRENGTH 25KSI.

3) SIDE COLUMNS TO BE 11 GAGE GALVANIZED STEEL ASTM A-446 WITH A GALVANIZED COATING OF G90.

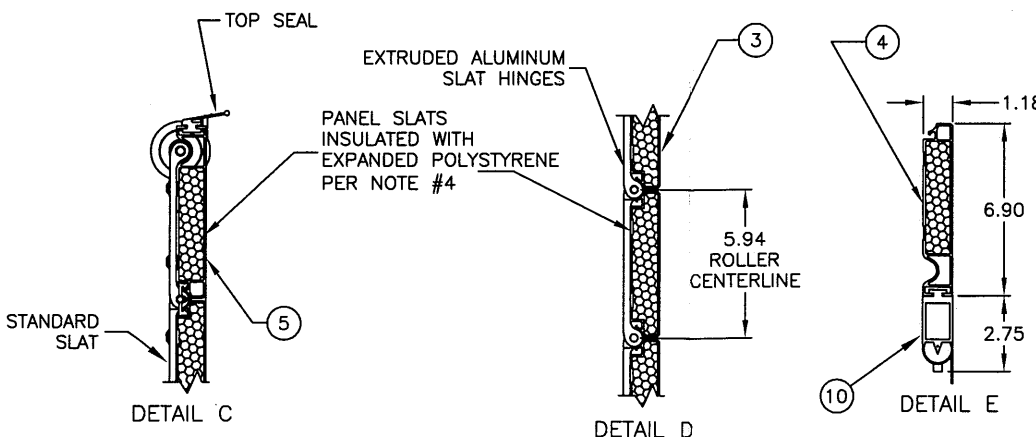
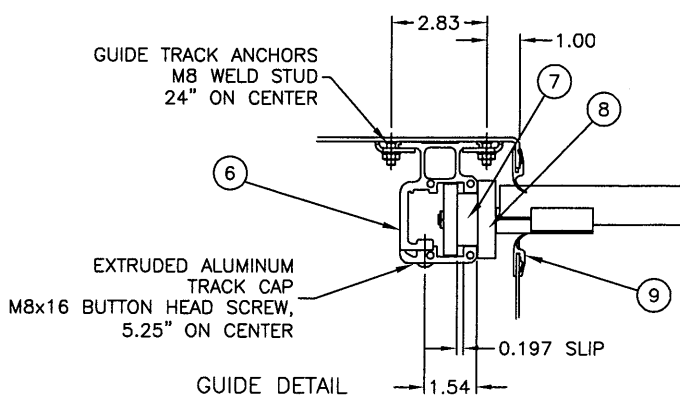
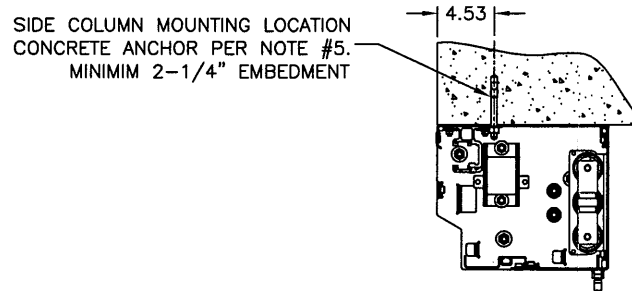
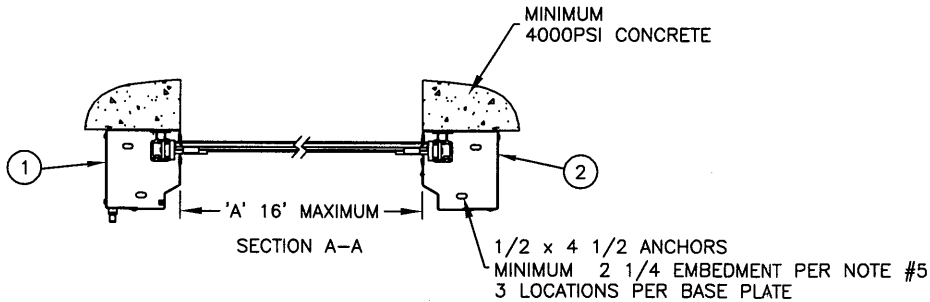
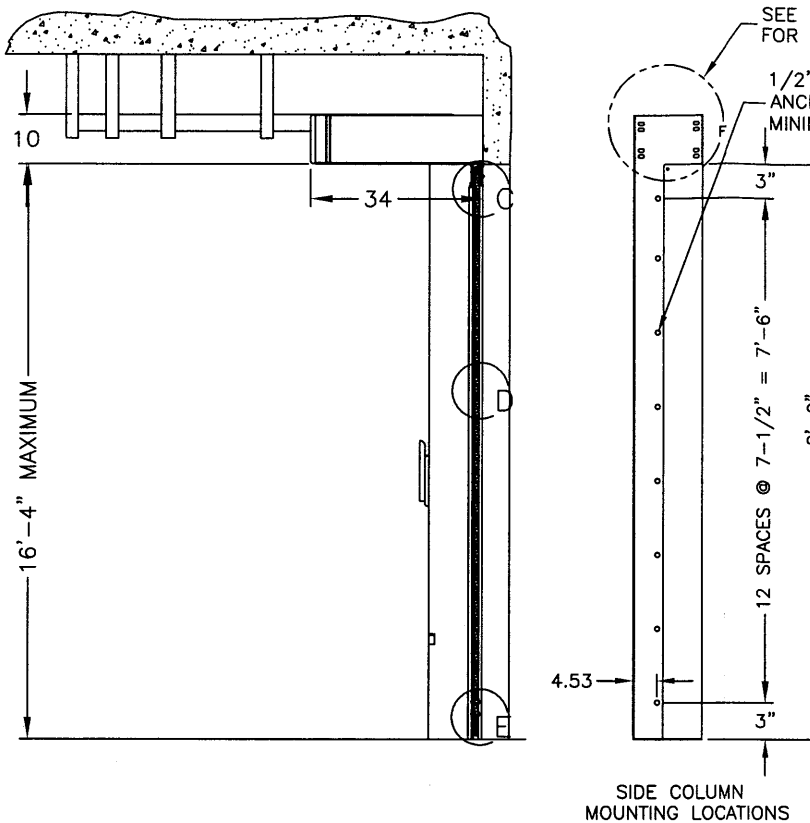
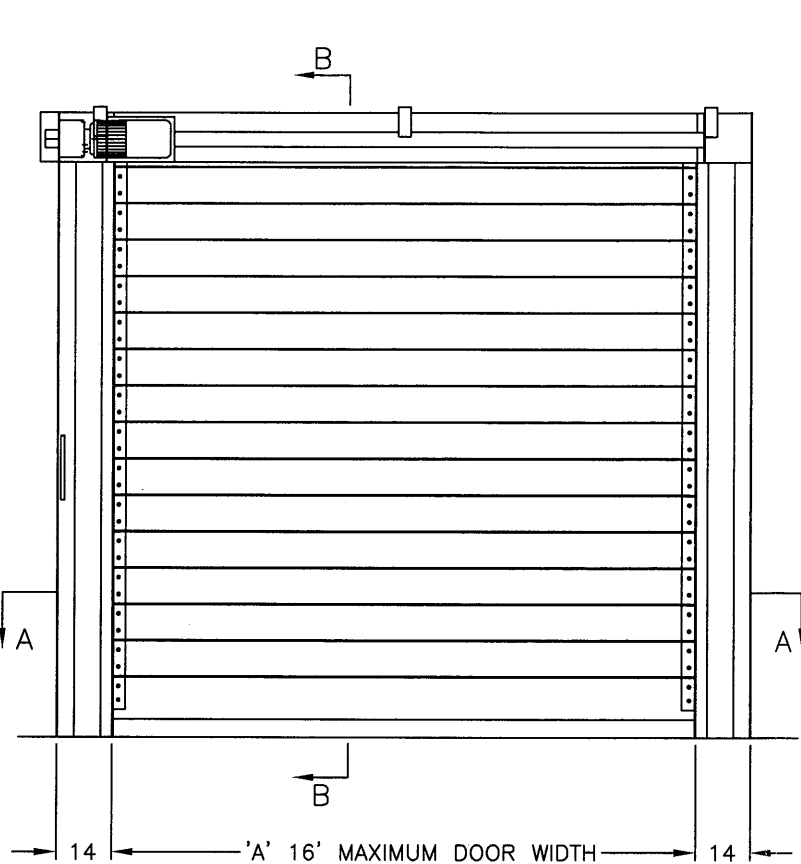
4) OPTIONAL PANEL SLAT INSULATION TO BE EPS - EXPANDED POLYSTYRENE FOAM. MANUFACTURED BY MIAMI-DADE APPROVED DYNAPLAST PRODUCTS

5) CONCRETE ANCHORS TO BE 1/2" DIAMETER x 4-1/2" LONG RED HEAD ITW TRUBOLT WEDGE OR HILTI KWIK BOLT II EXPANSION ANCHORS, AND SHALL BE INSTALLED FOLLOWING ALL OF THE RECOMMENDATIONS AND SPECIFICATIONS OF THE ANCHOR MANUFACTURER. ANCHORS TO BE INSTALLED IN MINIMUM 4000PSI CONCRETE.

6) IT SHALL BE THE RESPONSIBILITY OF THE CONTRACTOR TO VERIFY THAT THE EXISTING STRUCTURE IS DESIGNED TO SUPPORT Vx AND Vy FORCES AT BOTH JAMBS. MAX Vx=1650LB/FT AND MAX Vy - 400LB/FT

7) FOR DOOR HEIGHTS OTHER THEN 8'-0", CONCRETE ANCHOR SPACING TO BE A MAXIMUM OF 7'-1/2", BEGINNING AT 3" FROM SILL AND HEAD.

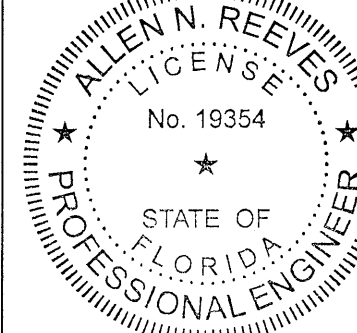
8) ALL DIMENSIONS ON DRAWING WITHOUT INDICATORS ARE IN INCHES.



Manufacturer:  
**RYTEC CORPORATION**  
ONE CEDAR PARKWAY  
JACKSON, WI 53037  
PH:262-677-9046  
FX:262-677-2058  
www.rytecdors.com

Product:  
SPIRAL ROLLUP DOOR  
MODEL: SPIRAL HZ

Engineering:  
**HR Engineering, Inc.**  
1541 East Market St.  
YORK, PA 17403  
PH:717-846-3747  
FX:717-846-0355  
*Allen N. Reeves*  
11 SEPTEMBER 2012  
Allen N. Reeves, P.E.  
Structural Engineer  
Florida License #19354

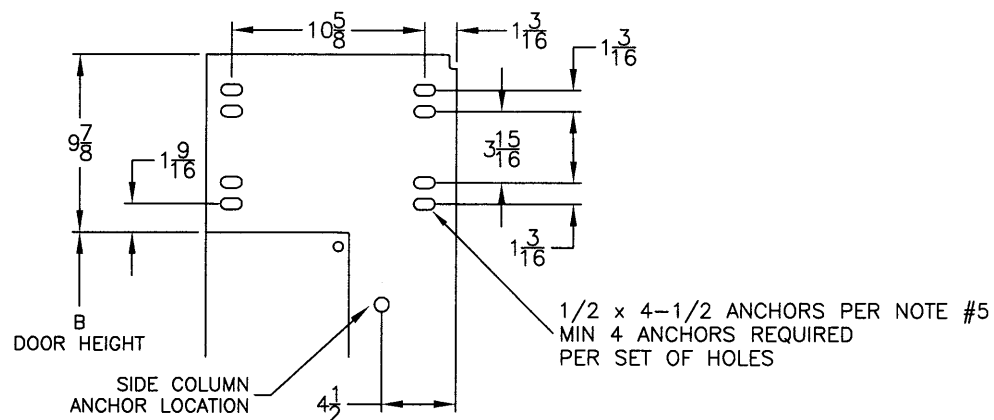


Drawn By: DAS  
Drawn Date: 10/2/06  
Scale: Not to scale  
Revised: 7/27/2012

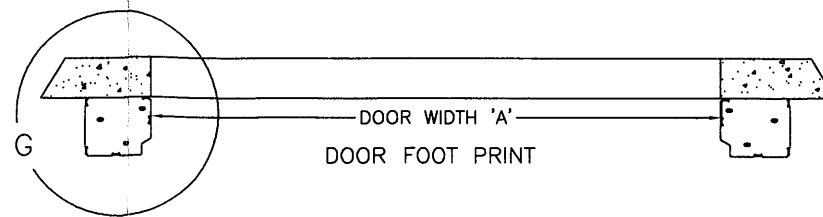
**PRODUCT RENEWED**  
as complying with the Florida  
Building Code  
Acceptance No **12-0917.05**  
Expiration Date **11/08/2017**  
By *[Signature]*  
Miami Dade Product Control

Drawing Number  
**9B963-R5**

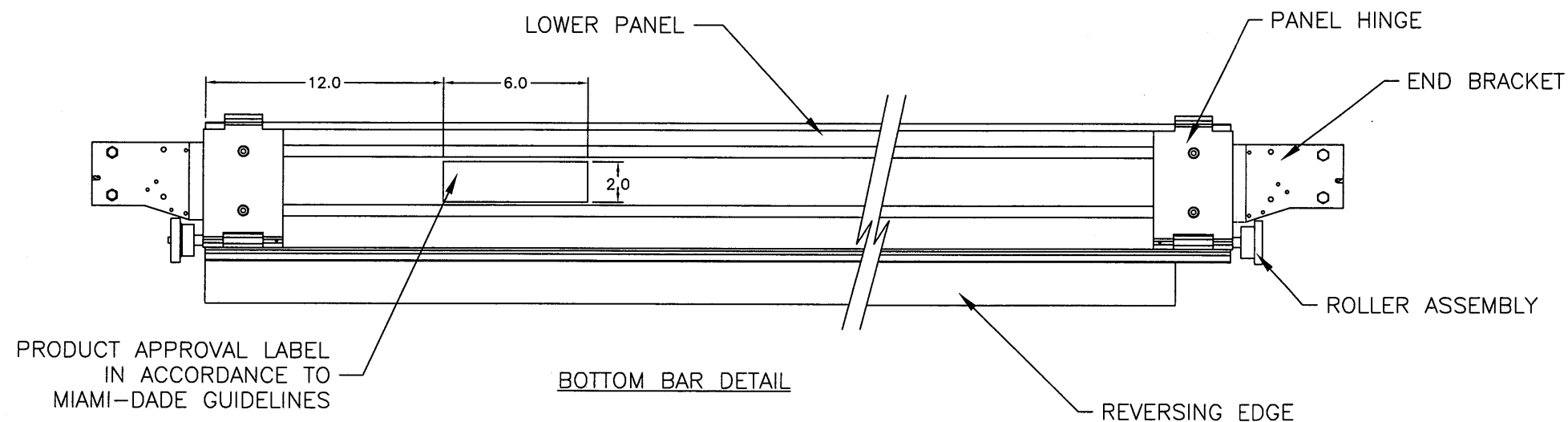
Sheet  
**3 of 4**



DETAIL F  
HEAD MOUNTING POINTS



DETAIL G  
SIDE COLUMN BASE  
MOUNTING



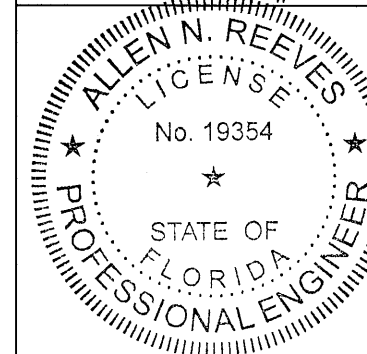
BILL OF MATERIAL			
ITEM NO.	DESCRIPTION	QTY	MATERIAL
1	SIDE COLUMN, LH	1	GALVANIZED STEEL, ASTM A-446
2	SIDE COLUMN, RH	1	GALVANIZED STEEL, ASTM A-446
3	STANDARD PANEL SLAT	AS REQ.	ALUMINUM, 6063-T6
4	LOWER PANEL SLAT	1	ALUMINUM, 6063-T6
5	UPPER PANEL SLAT	1	ALUMINUM, 6063-T6
6	GUIDE TRACK	2	ALUMINUM, 6063-T6
7	ROLLER	AS REQ.	UHMW-PE (2) 6900ZZ RADIAL BEARINGS
8	GUIDE ROLLER	4	NYLON
9	WEATHERSEAL	4	TPE
10	REVERSING EDGE	1	EPDM

DESIGN PRESSURE RATING	IMPACT RATING
+50 PSF, -50 PSF	LARGE AND SMALL MISSILE IMPACT RESISTANT

Manufacturer:  
RYTEC CORPORATION  
ONE CEDAR PARKWAY  
JACKSON, WI 53037  
PH:262-677-9046  
FX:262-677-2058  
www.rytecdoors.com

Product:  
SPIRAL ROLLUP DOOR  
MODEL: SPIRAL HZ

Engineering:  
HR Engineering, Inc.  
1541 East Market St.  
YORK, PA 17403  
PH:717-846-3747  
FX:717-846-0355  
Allen N. Reeves, P.E.  
Structural Engineer  
Florida License #19354



Drawn By: DAS  
Drawn Date: 10/2/06  
Scale: Not to scale  
Revised: 7/27/2012

PRODUCT RENEWED  
as complying with the Florida  
Building Code  
Acceptance No 12-0917-05  
Expiration Date 11/08/2017  
By *[Signature]*  
Miami Dade Product Control

Drawing Number  
9B963-R5

Sheet  
4 of 4